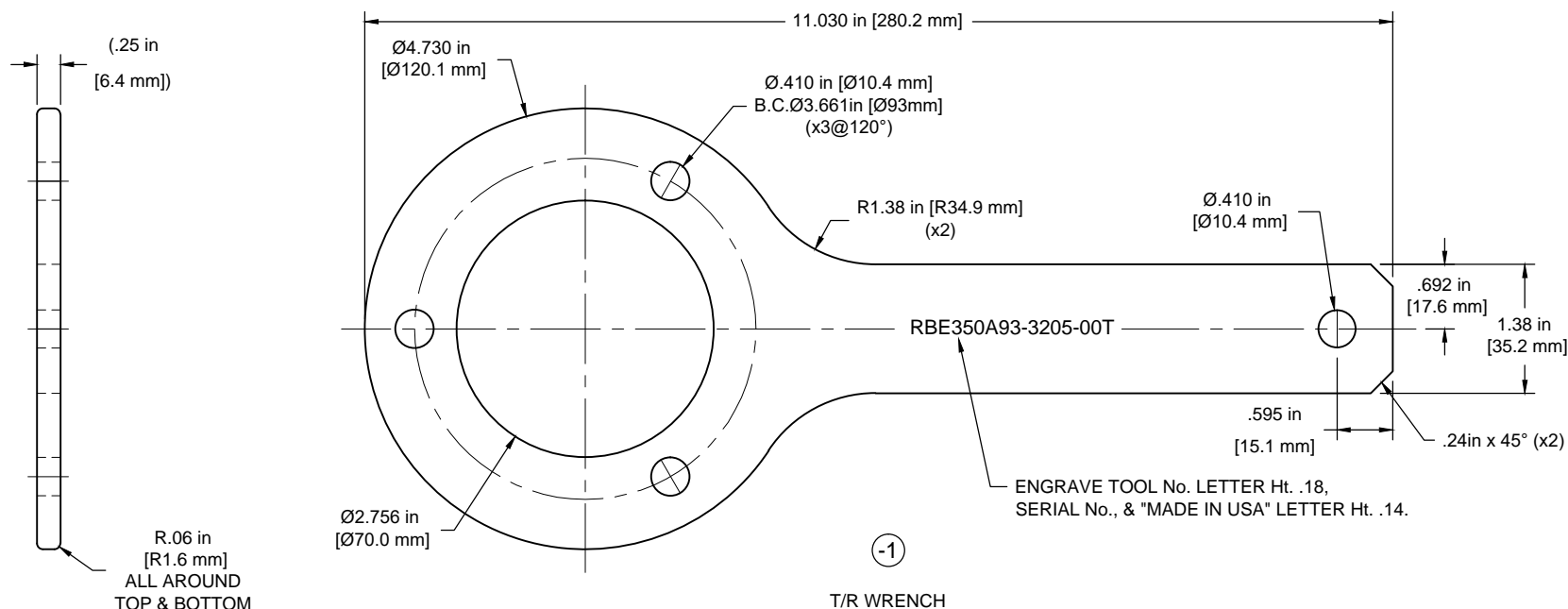


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED FLAT WASHER AND CHANGED FROM LOCK NUT TO REGULAR NUT PER SAMPLE. ALSO ADDED ENGRAVING NOTE FOR S/N ECT.	5/12/09	WP	RW
2	CHANGED -01 WRENCH HOLES FROM Ø.410 TO Ø.402, AND HANDLE .236 CHAMFERS TO R.197, ALSO ENLARGED -01 CENTER HOLE FROM Ø2.756 TO Ø2.768 PER HELI PRODUCTS TOOLS. A "T" WAS ADDED TO THE END OF THE TOOL No. TO IDENTIFY THE DIFFERENCE FROM THE ENGINE FLANGE WRENCH.	9/29/09	WP	DW
3	REMOVED ALL OF REV. 2 CHANGES.	2/17/10	WP	G.E.
3A	ADDED MISSING R.063 ALL AROUND TOP & BOTTOM DIM. PER G.E. CH'D FLAT WASHER P/N FROM AN960-616 TO AN960-516.	2/19/10	RJC	RW
3B	CORRECTED FINISH SPEC, CH'D BOM FROM -00T TO -1 PER R.W.	2/18/11	RJC	RW
3C	CORRECTED T/N WAS RBEA93-3205-00T IS RBE350A93-3205-00T. CH'D DIMENSION PRECISION FROM .XXX TO .XX ON NON-CRITICAL PARTS.	11/5/13	RJC	RW



FUNCTION: USED TO HOLD TGB INPUT FLANGE DURING INPUT SHAFT NUT REMOVAL OPERATION.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	T/R WRENCH	6061	1/4 x 4-3/4 x 11-1/8
		B/O		3	HEX HEAD CAP SCREW	STEEL	5/16-24 UNF x 31/32 AIRCRAFT SPRUCE #AN5-7
		B/O		3	NUT	STEEL	5/16-24 UNF AIRCRAFT SPRUCE #AN315-5
		B/O		3	FLAT WASHER	STEEL	Ø5/16 I.D. AIRCRAFT SPRUCE #AN960-516
ASSY #							

RED BARN MACHINE	
TITLE TAIL ROTOR GEAR BOX INPUT FLANGE HOLDING WRENCH	
DWG NO. RBE350A93-3205-00T	REV 3C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 10-22-08
SHEET 1 of 1	

DRAWN BY: PERRITT
APPROVED <i>D. Weil</i>
HEAT TREAT
FINISH BLACK ANODIZE
SPEC MIL-A-8625F, TYPE II, CLASS II
USED ON MODEL
EUROCOPTER AS350/355